



SOMAY PRODUCTS, INC.
4301 NW 35TH AVENUE
MIAMI, FLORIDA 33142-4382, USA
Tel: 305-633-6333 Fax: 305-638-5524
Toll Free: 888-2-4-SOMAY
e-mail: paint@somay.com URL: <http://www.somay.com>

Since 1926 – Manufacturer of Decorative and Protective Paints and Waterproofing Coatings

**SOMAY Vinyl/Acrylic Latex Semi-Gloss Enamel
Product No. 624**

PRODUCT USE: **SOMAY Vinyl/Acrylic Latex Semi-Gloss Enamel**, Product No. 624 is durable and resistant to mildew. It provides good protection for the surface on which it is coated, is washable, and is spot and stain resistant.

RECOMMENDED: **SOMAY Vinyl/Acrylic Latex Semi-Gloss Enamel** is recommended for both exterior and interior surfaces that are properly prepared, such as concrete, concrete blocks, stucco, stone, bricks, unglazed tile, painted or unpainted plaster, drywall, wallboard, primed wood, primed metal and wallpaper.

SURFACE PREPARATION: The secret of a successful painting job is proper surface preparation. Surfaces **MUST** be free of anything which could adversely affect the adhesion of this coating to the surface, including loose, scaling, peeling, blistering, chipping, cracking, flaking, chalking or powdering paint; dust, dirt, sand, soot, grease, oil, tar, wax, soap film or petroleum-based residue; lye, lime, chlorine, salt, calcimine, efflorescence, or any other chemically reactive substance; and must be completely free of all mold, fungus, mildew or any other growing organism of any kind. Infirm surfaces **MUST** be made firm.

Scrape off all loose, peeling, blistering, chipping, cracking or flaking paint. Wire brushing, pressure cleaning, power sanding or sandblasting may be used to remove powdering and chalking paint. To remove dirt, grease, etc., wash with water and detergent and then rinse thoroughly with clean water. To remove mildew, fungus, etc., scrub with a solution made with 16 fluid

ounces (473 mL) of liquid household bleach and 2 fluid ounces (59 mL) of detergent in one gallon (3.785 L) of water. Rinse thoroughly with clean water. Patch all cracks, and when dry, sand smooth and seal. You should have a completely clean and firm surface before any new coating is applied.

WARNING! Sanding or scraping to remove old paint manufactured prior to 1950 that contained lead pigment may generate lead dust. Exposure to lead dust may cause adverse health effects, especially in young children and pregnant women. To control exposure to lead dust use protective equipment, such as a properly fitted respirator, and follow proper cleanup procedures. For more information in the US, call the NATIONAL LEAD INFORMATION CENTER at 1-800-424-LEAD.

UNPAINTED WOOD SURFACES: Sand and seal knots. Countersink nails, putty holes, and seal. When the surface is properly prepared and completely clean and dry, apply one coat of **SOMAY Wood Primer**. Allow to dry before applying finish coat of **Vinyl/Acrylic Latex Semi-Gloss Enamel**.

UNPAINTED METAL SURFACES: Be sure metal is clean and free of rust and oxidation. When the surface is properly prepared and completely clean and dry, apply a primer coat of **SOMAY Metal Primer**. Allow to dry before applying finish coat of **Vinyl/Acrylic Latex Semi-Gloss Enamel**.

UNPAINTED MASONRY: New masonry surfaces can be painted as soon as the

masonry has thoroughly set. Be sure all loose or excess sand is removed before painting.

PREVIOUSLY PAINTED WOOD SURFACES: Scrape off all loose paint. Wire brushing or power sanding may be necessary to remove loose, powdery or heavily chalked paint. Prime all bare wood with **SOMAY Wood Primer**. Sand all glossy surfaces. Apply finish coat of **Vinyl/Acrylic Latex Semi-Gloss Enamel**.

PREVIOUSLY PAINTED MASONRY SURFACES: Scrape off all loose paint. Wire brush to remove all powdering or chalking paint. If powdering or chalking come off on the hand when rubbed over the surface, then a coat of **SOMAY Surface Conditioner** should be applied, according to directions, before applying **Vinyl/Acrylic Latex Semi-Gloss Enamel**. Patch all cracks and when dry, sand smooth and seal. Apply finish coat.

APPLICATION: Apply only at tempera-

tures above 50° F. (10° C). Stir thoroughly before using and occasionally while using. Apply paint as it comes from the can. **DO NOT THIN** or **ADULTERATE** with any additives. Apply generously, using brush or roller. Avoid excessive brushing or rolling. If two coats are desired for even longer lasting durability, allow first coat to dry approximately 2 hours, under normal drying conditions before applying another coat.

COVERAGE: To develop a 2-mil dry film thickness using 90% Transfer Efficiency, apply at a rate of 225 square feet per gallon on a smooth, non-porous surface. On a porous, rough or textured surface, a gallon should cover from 165 to 200 square feet at the same film thickness.

DRYING TIME: Dries to the touch in about 30 minutes, under normal drying conditions. Allow to dry overnight or approx. 12 hours, before applying a second coat.

CLEAN UP: Keep a damp cloth handy to wipe up spills immediately. Clean hands, brushes, rollers, tools and other equipment immediately after use in warm, soapy water.

* * *

CAUTION! Harmful if swallowed. Do not take internally. Close container after each use. Avoid prolonged contact with skin and breathing of vapors. Use with adequate ventilation.

KEEP OUT OF REACH OF CHILDREN.

KEEP FROM FREEZING while in storage or transit before application.

LIMITED WARRANTY / LIMITED LIABILITY: SOMAY warrants that, at the time of purchase from SOMAY, its products meet the specifications which SOMAY establishes for them. Since results from the use of its products depend on factors beyond SOMAY's control, SOMAY DISCLAIMS ALL OTHER WARRANTIES, either expressed or implied, INCLUDING, but NOT limited to, WARRANTIES OF MERCHANTABILITY AND FITNESS for particular purposes. User must assume full responsibility for: (a) determining the suitability of the product for his intended use, (b) understanding and following instructions, (c) preparing the surface properly, (d) applying the product correctly, and (e) obtaining the results desired from the use of the product. SOMAY shall not be liable for any incidental or consequential damages arising from the use or misuse of its products. SOMAY's liability is always limited to the original purchase price paid to SOMAY. Purchase and/or use of the product constitutes complete acceptance of all the terms of this Warranty.

July 2003