



SOMAY PRODUCTS, INC.

4301 NW 35TH AVENUE

MIAMI, FLORIDA 33142-4382, USA

Tel: 305-633-6333 Fax: 305-638-5524

Toll Free: 888-2-4-SOMAY

e-mail: paint@somay.com URL: <http://www.somay.com>

Since 1926 – Manufacturer of Decorative and Protective Paints and Waterproofing Coatings

**SOMAY Custom Color Wood Stain
Product No. 472**

PRODUCT USE: SOMAY Product No. 472, Custom Color Wood Stain, is recommended for exterior or interior use on any wood surface. It provides a flat finish that enhances the grain and texture of wood, including horizontal or vertical siding, rough sawn siding, shingles, smooth woodwork, paneling, plywood and furniture.

COLOR AVAILABILITY: SOMAY Product No. 472, Custom Color Wood Stain, is a Clear Base that can be tinted to one of dozens of permanent, non-bleeding, non-fading Custom Color Stains.

SURFACE PREPARATION: The secret of a successful staining job is proper surface preparation. Wood surfaces **MUST** be absolutely clean and free of any previous finishes, down to the bare wood, and must also be free of any dust, dirt, soot, grease, oil, wax, fungus and mildew. Normally, hardwoods and close-grained woods do not require a filler. However, all nail holes, dents and voids should be filled with a paste wood filler or plastic wood of approximately the same shade as the selected wood stain finish.

Except on rough-sawn siding or shingles, wood to be stained should be sanded with the grain until perfectly smooth, if an even stain color finish is desired.

APPLICATION: Apply stain only at temperatures above 50° F. (10° C). Do not apply in damp or rainy weather. Stir thoroughly before using and occasionally while using to maintain a uniform color of the stain. If the job will require more than

one can of **Custom Color Wood Stain**, mix all together in one larger container before starting, to be sure of getting a uniform color for the entire job. Experiment with a sample of the same wood you plan to finish until you obtain the desired color and effect.

Apply with spray machine, a broad flat brush, or a clean soft piece of cloth. Apply stain sparingly, working with the grain, spreading evenly over the entire surface to obtain a uniform color. Normally, the more stain applied, the darker the color will become. If a lighter color is desired, using a second clean soft cloth, very gently wipe the surface with the grain, removing just enough stain to get the depth of color desired. This must be done before stain sets up.

THINNING: This stain is ready to use as it is received in the can. If paint seems too thick or heavy, thin sparingly with mineral spirits.

DRYING TIME: Normally sets up in approximately 5 to 30 minutes, depending on the porosity of the wood, temperature, humidity, air movement, etc. It is recommended that wood stain be allowed to dry overnight before applying a finish coat.

FINISH COAT: For maximum durability, it is recommended that the stained wood surface be coated with one or more coats of **SOMAY's** Product No. 756 or 770, **Clear High Gloss Varnish**, or Product No. 772, **Clear Satin Finish Varnish**, applied after the stain is thoroughly dry.

COVERAGE: On smooth hardwood surfaces, a gallon will normally cover 400 to 500 sq.ft. On rough-sawn siding, shingles or soft, porous woods, coverage may be approximately 150 to 200 sq.ft. per gallon.

CLEAN UP: Clean brushes with mineral spirits, turpentine or synthetic reducer.

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DANGER! HARMFUL OR FATAL IF SWALLOWED. COMBUSTIBLE LIQUID AND VAPOR. VAPOR HARMFUL. MAY AFFECT THE BRAIN OR NERVOUS SYSTEM CAUSING DIZZINESS, HEADACHE OR NAUSEA. CAUSES EYE IRRITATION. CAUSES SKIN IRRITATION. CAUSES NOSE AND THROAT IRRITATION.

NOTICE: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal.

Keep away from heat and flame. Prevent build-up of vapors by opening all windows and doors to achieve cross-ventilation. **USE ONLY WITH ADEQUATE VENTILATION.** Do not breathe vapors. Ensure fresh air entry during application and drying. If you experience eye watering, headache or dizziness or if air monitoring demonstrates vapor levels are above applicable limits, wear an appropriate, properly fitted respirator (NIOSH/MSHA approved) during and after application. Follow respirator manufacturer's directions for respirator use. Close container after each use. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling.

KEEP OUT OF REACH OF CHILDREN

FIRST AID: If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately. In case of eye contact, flush immediately with plenty of water for at least 15 minutes and get medical attention immediately; for skin, wash thoroughly with soap and water. If swallowed, do not induce vomiting. Call physician immediately.

If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container and unused contents in accordance with local, state and federal regulations.

LIMITED WARRANTY / LIMITED LIABILITY: SOMAY warrants that, at the time of purchase from SOMAY, its products meet the specifications that SOMAY establishes for them. Since results from the use of its products depend on factors beyond SOMAY's control, SOMAY DISCLAIMS ALL OTHER WARRANTIES, either expressed or implied, INCLUDING, but NOT limited to, WARRANTIES OF MERCHANTABILITY AND FITNESS for particular purposes. User must assume full responsibility for: (a) determining the suitability of the product for his intended use, (b) understanding and following instructions, (c) preparing the surface properly, (d) applying the product correctly, and (e) obtaining the results desired from the use of the product. SOMAY shall not be liable for any incidental or consequential damages arising from the use or misuse of its products. SOMAY's liability is always limited to the original purchase price paid to SOMAY. Purchase and/or use of the product constitutes complete acceptance of all the terms of this Warranty.

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